

## Features

- Forms Large Corrugated Trays and Cases
- Ideal for Display Trays, & Lid/RSC Flap Style Trays
- Wide Range of Sizes Can be Accommodated
- Ergonomic Magazine Assists with Blank Loading
- High Speed **SERVO** Pick & Shuttle Mechanism for Blank Transfer
- Nordson OEM Glue System
- SERVO** Forming Mandrel Axis
- Allen Bradley Compact Logix PLC
- Color Operator Touch Screen
- Allen Bradley Kinetix Servo and 525 Series VFD's

[www.switchbackgroup.com](http://www.switchbackgroup.com)



RSC Case Formed from Flat Corrugated Blank



**Large Blank Corrugated Trayformer**

# FSGF-2X Trayformer



## Specifications

### Tray Size Range

Blank max. = 28" wd. x 36" lg.  
Blank min. = 12" wd. x 10" lg.

Tray max. = 20" x 15" x 4" deep  
Tray min. = 8" x 6"

RSC carton max. = 16" x 12" x 6" deep  
RSC carton min. = 8" x 6"

### Packaging Material

Corrugated

### Package Type

Glue Style Flaps

### Main Voltage

240VAC-3 Phase-60 Hz  
480VAC-3 Phase-60 Hz (Optional)

### Control Voltage

24VDC

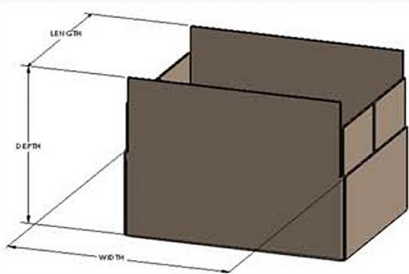
### Speed Range

Up to 25 Trays Per Minute

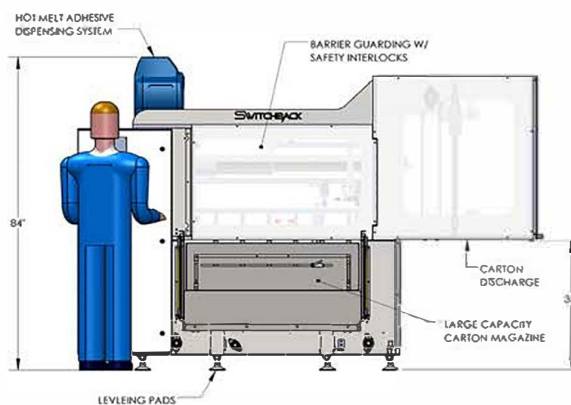
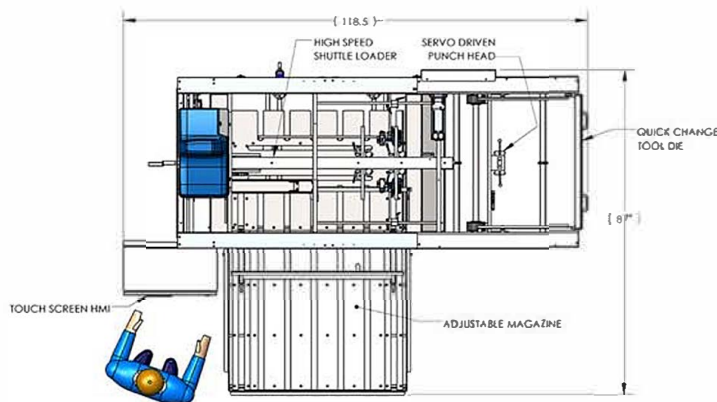
### Air Consumption

Under 30 SCFM

## Tray Style



## FSGF-2X



## Designed to Perform

The innovative Switchback Group FSGF-2X Corrugated Trayformer can help save customers money on both labor and material cost. With the ability to automatically erect RSC and display style cases and trays, the FSGF-2X can handle large blanks normally hand-erected or done on traditional case erectors. Servo control of the case/tray pick, shuttle and forming axes offers the ultimate in machine control. Utilizing glue forming, the FSGF-2X can help end customers save material on every case/tray.

## Sales Office

## Factory Information

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